

Description

Premium Cast PVC film with excellent adhesion properties on difficult substrates. Available in white with a glossy surface.

Release Paper

Double sided PE coated paper, one side siliconised, 143 g/m².

Adhesive

Solvent polyacrylate, permanent, with high aggressive initial tack and high final adhesion, grey

Area of use

For special decorations on challenging surfaces (uneven, porous, or textured, e.g. hammer finish varnish) of caravans and trailers. Especially recommended for applications on low energy plastics (polyethylene, polypropylene), that require high resistance long term. Ideal adjustment on surface structure. Lamination with ORAGUARD® 290 is recommended.

Printing Method

Inkjet printing with solvent based inks, UV- or latex inks.

Technical Data

Thickness* (without paper and adhesive)	55 micron
Dimensional stability (FINAT TM 14)	Adhered to steel, shrinkage max. 0.2 mm
Temperature resistance***	Adhered to aluminium, -50° C to +100° C, no variation
Sea water resistance (DIN EN ISO 9227)	Adhered to aluminium, after 100h/35° C no variation
Adhesive power (FINAT TM 1, after 24h, stainless steel)	30 N/25 mm
Tensile strength (DIN EN ISO 527)	Along: > 19 MPa Across: > 19 MPa
Elongation at break (DIN EN ISO 527)	Along: > 120% Across: > 120%
Shelf life**	2 years
Application temperature	> +4° C
Service life by specialist application Under vertical outdoor exposure*** (normal climate of Central Europe)	10 years (not printed)

* average ** in original packaging, at 20° C and 50% relative humidity *** normal climate of Central Europe

Note

After printing, the ink must be allowed to thoroughly dry, in order to avoid any issues when later combined with the laminate. Surfaces to which the material will be applied must be thoroughly cleaned and free from dust, grease or any contamination which could affect the adhesion of the material. Freshly lacquered or painted surfaces should be allowed to dry for at least three weeks and to completely cure. The compatibility of the selected lacquers and paints should be tested by the user, prior to the application of the material. Furthermore the application information published by ORAFOL must be considered.

IMPORTANT NOTICE

All ORAJET® products are subject to careful quality control throughout the manufacturing process and are warranted to be of merchantable quality and free from manufacturing defects. Published information concerning ORAJET® products is based upon research which the Company believes to be reliable although such information does not constitute a warranty. Because of the variety of uses of ORAJET® products and the continuing development of new applications, the purchaser should carefully consider the suitability and performance of the product for each intended use, and the purchaser shall assume all risks regarding such use. All specifications are subject to change without prior notice.

ORAJET® is a registered trademark of ORAFOL Europe GmbH.